

**Drawings (paragraphs 2-4 of Office Action)**

The USPTO objected to the single page of drawings that was attached to the application. Attached as Exhibit E is a new drawing prepared by competent patent draftsman for review by the USPTO. Note that reference number 1 indicates the feeder or "feeder mass" or, as it is referred to new Claims 11-37, "feeder composition", and reference number 2 indicates the cavities within the feeder mass (or composition). Note also that a description of the drawings has been added on page 3 of the marked-up version of the specification of record (Exhibit B) which has been incorporated into the clean copy of the Substitute Specification (Exhibit C) on page 3.